EXTRACTION OF ELEMENTS AND METALLURGY - I

Objectives

- To know about origin and distribution of elements
- Different modes of occurrence of metals
- Minerals of India
- Metallurgy
- Different methods of concentration of ores
- Different methods to convert concentrated ore into oxides
- Methods to convert oxide ore into metal Smelting, Aluminothermy, Hydrometallurgy, Electrolytic reduction.

Origin Of Element

In two hours After its formation great decrease in temperature

Formation of stars (made of clouds of H and He)

Universe 89%H

and 11% He

Rise in temperature of stars due to gravity

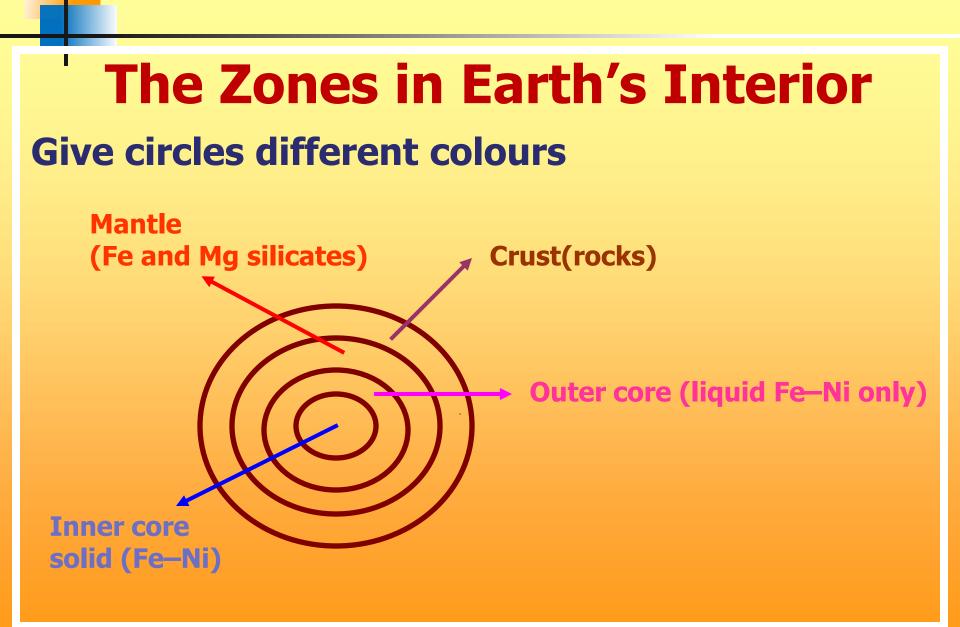
Nuclear fusion reaction started in formation of elements upto iron (atomic number 26)

Origin Of Element

Formation of

other elements

By nuclear process $_{42}^{98}Mo + _0n^1 \longrightarrow _{42}^{99}Mo + r + neutrino$ $\downarrow \rightarrow _{43}^{90}T_c + \beta^-$ By cosmic radiations $_{7}^{14}N + _0^1n \longrightarrow _6^{14}C + _1^1H$



Modes of Occurrence of Elements

Native state





Sugar

Combined state



Name the element which is extracted from sea water.?

Magnesium

Name the element which is extracted from sea weeds.?



Terms Used in MetallurgyOremineral



Ganuge or matrix



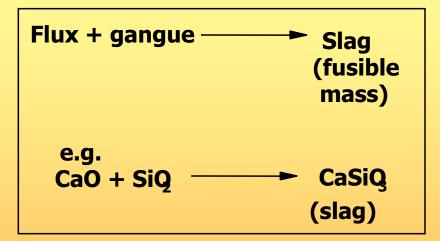
Clay $Al_2O_3.2SiO_2.2H_2O$ and bauxite $Al_2O_3.2H_2O$ are two sources of Al.

Are they ores or minerals?

Al can be obtained profitably only from bauxite.

: Its ore and clay is mineral

Flux



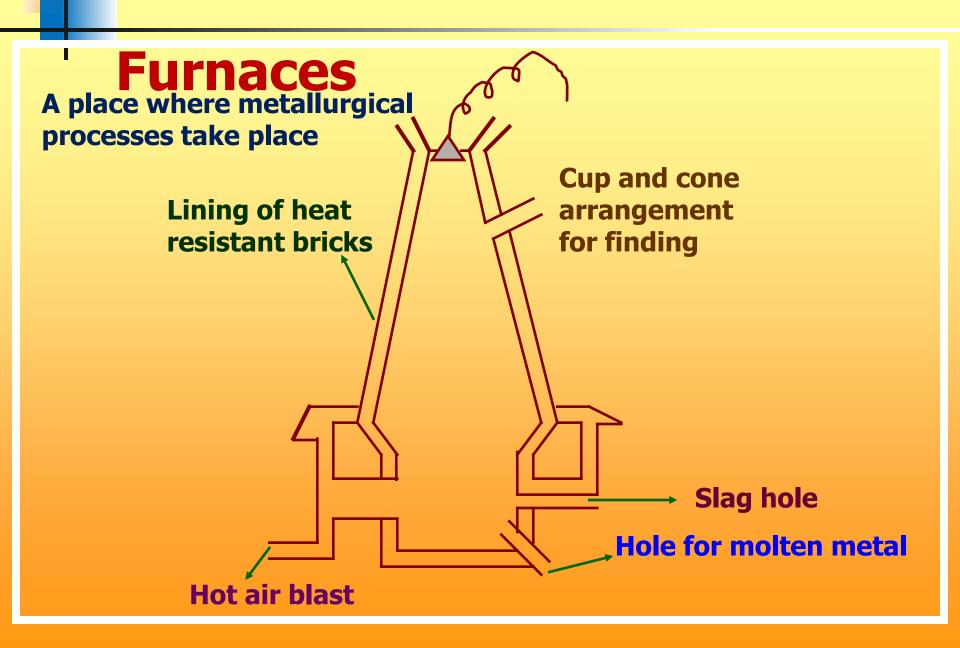
Acidic Flux

- Removes basic impulses
 - eg $-P_2 O_5$, Si O_2

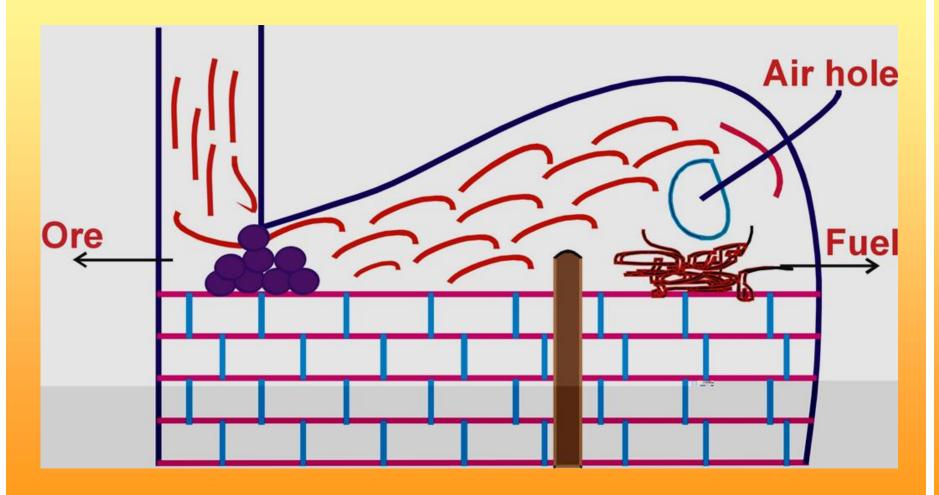
Basic Flux

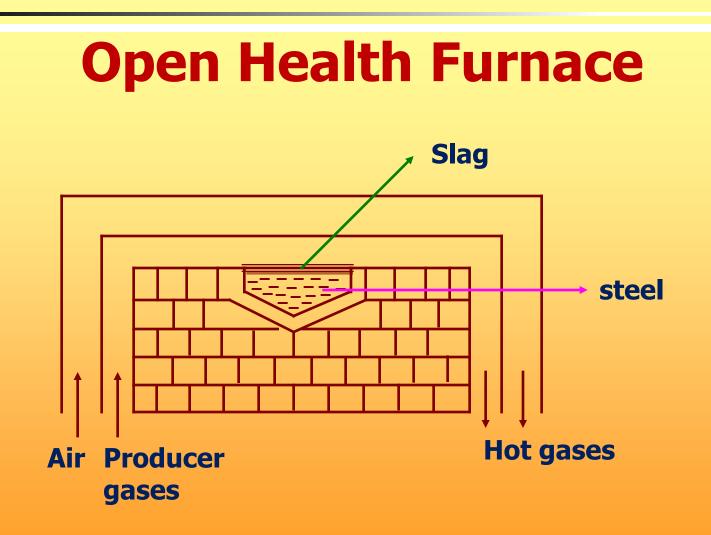
- Removes acidic impurities
- eg CaO , MgO

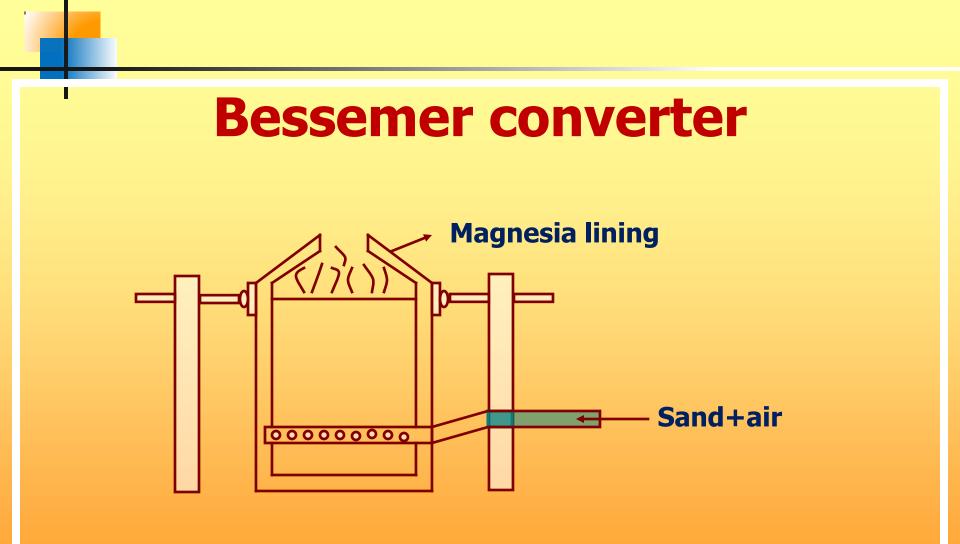
Refractory materials



Reverberatory furnace





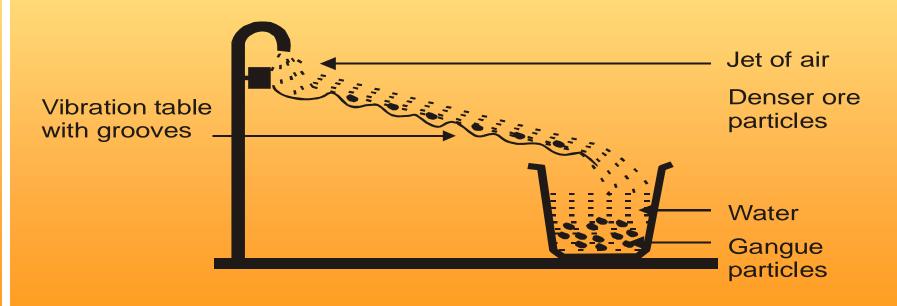


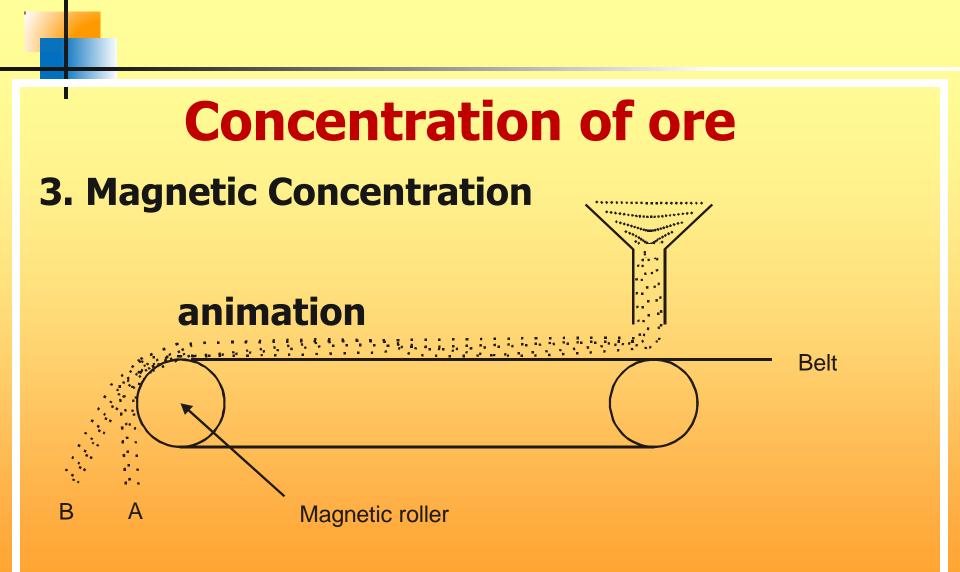
Can you name lustrous non-metals?

Iodine and graphite

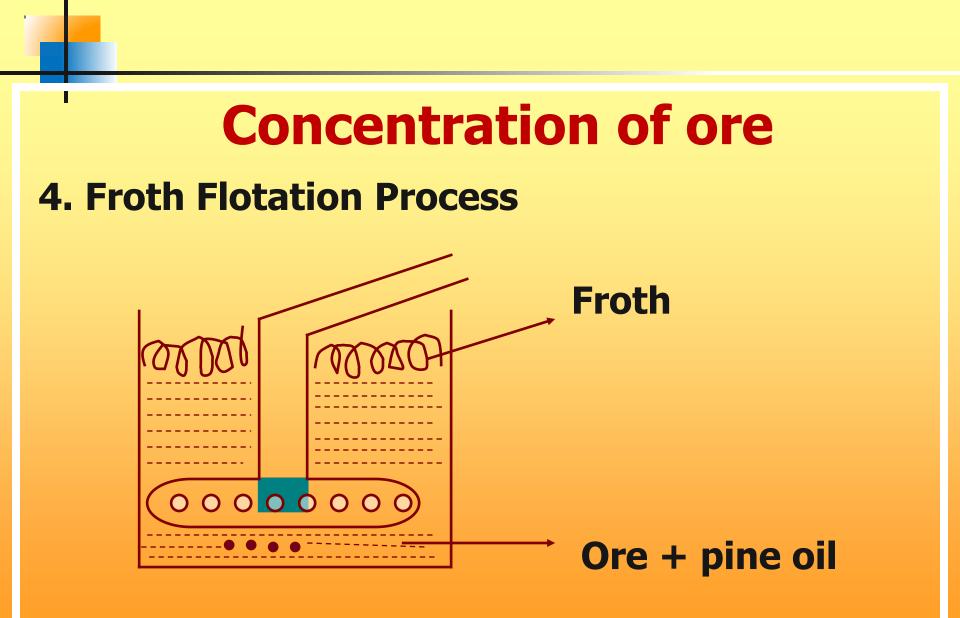
Concentration of ore

- 1. Hand picking : to show by picture
- 2. Levigation or Hydraulic washing or gravity separation.





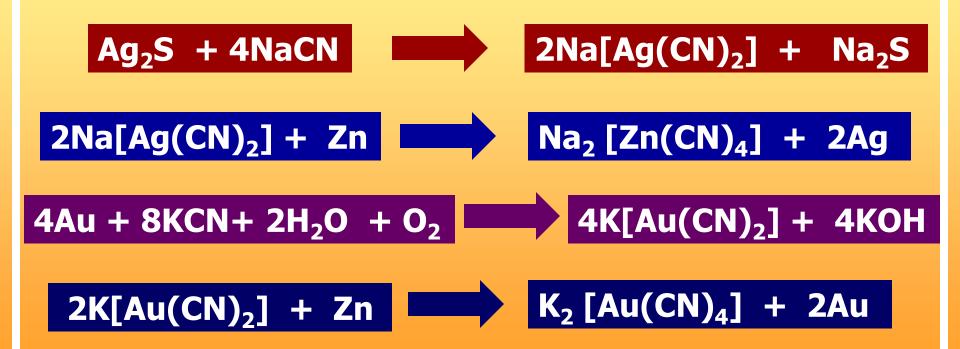
Wolfarite FeWO₄ and Cassiterite SnO₂



Concentration of ore 5. Leaching Leaching of bauxite
$\begin{array}{llllllllllllllllllllllllllllllllllll$
Al(OH) ₃ + NaOH \longrightarrow NaAlO ₂ +2H ₂ O Aluminum hydroxide
$AI(OH)_3 \xrightarrow{Heat} AI_2O_3 + 3H_2O$

Concentration

Leaching of Argentite



Electrostatic concentration

Principle

The good conductors of electricity become electrically charged under the influence of an electrostatic field and therefore they are repelled by electrode carrying the like charge.

Example

Lead sulphide (good conductor) is separated from zinc sulphide (poor conductor) by this method.

Oxidation of ore or conversion of ore into oxide



• Ore is heated in absence of air.

Carbonate ores are converted to oxide

 $\begin{array}{c} CaCO_3.MgCO_3 \xrightarrow{\Delta} CaO + MgO + CO_2 \\ Dolomite \end{array}$

 $Al_2O_3.2H_2O \xrightarrow{\Delta} Al_2O_3 + 2H_2O$

Name calcinations originated from ore calcite which on thermal decomposition gives quick lime.

Oxidation of ore or conversion of ore into oxide

Roasting

Ore is heated in presence of air. Sulphide ores converted into oxide.

$4FeS_2 + 11O_2 \longrightarrow 2Fe_2O_3 + 8SO_2$

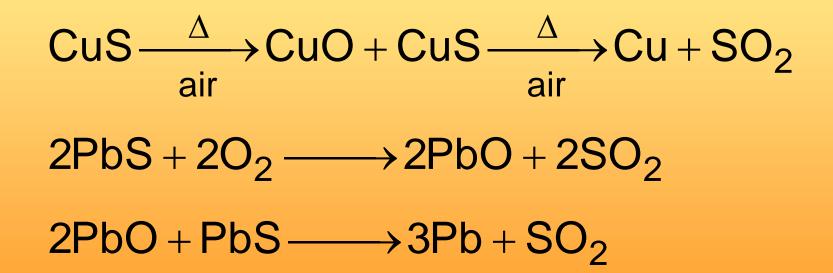
Reduction of oxide to free metal

1. Smelting(Reduction by carbon)
Oxide Ore + C + flux → Metal

 $Fe_{2}O_{3} + 3C \longrightarrow 2Fe + 3CO$ $CaCO_{3} \longrightarrow CaO + CO_{2}$ $CaO + SiO_{2} \longrightarrow CaSiO_{3}$

Flux Gangue Slag

Reduction of oxide to free metal 2. Auto Reduction or Self Reduction



Reduction of oxide to free metal

3. Goldschmidt alumino thermite Process

Thermite = 3 parts $Fe_2O_3 + 1$ part Al

 $\begin{array}{rcl} Cr_2O_3 & + \ 2AI & \longrightarrow 2Cr \ + \ Al_2O_3 \\ 3Mn_3O_4 & + \ 8AI & \longrightarrow 9Mn \ + \ 4Al_2O_3 \\ 3MnO_2 & + \ 4AI & \longrightarrow \ 3Mn \ + \ 4Al_2O_3 \\ Fe_2O_3 & + \ 2AI & \longrightarrow \ 2Fe \ + \ Al_2O_3 \end{array}$

Interesting Facts

Silver paint contains Al

Gold paint contains Cu

Reduction of oxide to free metal

4. Amalgamation Method

Native ore + Hg \longrightarrow Amalgam $\xrightarrow{\text{distill}}$ Pure metal + Hg

5. Hydrometallurgy

more reactive metal displaces the less reactive metal from its salts.

 $2Na[Ag(CN)_2] + Zn \longrightarrow Na_2[Zn(CN)_4] + 2Ag$

Electrolytic reduction (electrometallurgy)

 $\begin{array}{c} \text{NaCl} \xrightarrow{\text{electricity}} \text{Na}^+ + \text{Cl}^- \\ \text{(fused)} \end{array}$

At Cathode $Na^+ + e^- \longrightarrow Na$ (Made of iron)

At Anode $2CI^{-} - 2e^{-} \longrightarrow CI_{2}$ (g) (Made of graphite)

Interesting Facts

Alkali and alkaline earth metals are obtained by electrolysis of their chlorides, oxides and hydroxides.

